

**UNITED STATES
SECURITIES AND EXCHANGE COMMISSION
Washington, D.C. 20549**

FORM 8-K

**CURRENT REPORT
Pursuant to Section 13 or 15(d) of the
Securities Exchange Act of 1934**

**Date of Report (Date of earliest event reported)
April 18, 2005**

STURM, RUGER & COMPANY, INC.
(Exact Name of Registrant as Specified in its Charter)

DELAWARE
(State or Other Jurisdiction of
Incorporation)

001-10435
(Commission File Number)

06-0633559
(IRS Employer Identification
Number)

ONE LACEY PLACE, SOUTHPORT, CONNECTICUT 06890
(Address of Principal Executive Offices) (Zip Code)

Registrant's telephone number, including area code **(203) 259-7843**

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions (*see* General Instruction A.2. below):

- Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)
- Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)
- Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))
- Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

Item 2.02 Results of Operations and Financial Condition

On April 18, 2005, the Company issued a press release to stockholders and other interested parties regarding financial results for the first quarter ended March 31, 2005. A copy of the press release is furnished as Exhibit 99.1 to this Current Report on Form 8-K and incorporated herein by reference.

The information in this Current Report on Form 8-K and the Exhibit attached hereto shall not be deemed "filed" for purposes of Section 18 of the Securities Exchange Act of 1934 (the "Exchange Act") or otherwise subject to the liabilities of that section, nor shall it be deemed incorporated by reference in any filing under the Securities Act of 1933 or the Exchange Act, except as expressly set forth by specific reference in such a filing.

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned, hereunto duly authorized.

STURM, RUGER & COMPANY, INC.

By: /S/ THOMAS A. DINEEN
Name: Thomas A. Dineen
Title: Principal Financial Officer,
Treasurer and Chief Financial
Officer

Dated: April 18, 2005

INDEX TO EXHIBITS

Exhibit Number	Description
99.1	Press release of Sturm, Ruger & Company, Inc., dated April 18, 2005, reporting the financial results for the first quarter ended March 31, 2005.



STURM, RUGER & CO., INC.

SOUTHPORT, CONNECTICUT 06890 U.S.A.

FOR IMMEDIATE RELEASE

For further information contact:

William B. Ruger, Jr. 603-863-3300

Stephen L. Sanetti 203-259-7843

Thomas A. Dineen 203-259-7843

STURM, RUGER & COMPANY, INC. REPORTS

IMPROVED FIRST QUARTER SALES

SOUTHPORT, CONNECTICUT, April 18, 2005-- Sturm, Ruger & Company, Inc. (NYSE-RGR), today reported increased first quarter 2005 net sales of \$44.3 million compared to \$40.2 million in the first quarter of 2004, and net income of \$3.7 million or \$0.14 per share compared to \$3.9 million or \$0.14 per share in the first quarter of 2004.

Chairman William B. Ruger, Jr. commented on the firearms results, "Firearm unit shipments increased 2% from the prior year due to strong demand for our new products and rejuvenated interest in our established firearms. Among our many new products receiving praise from consumers and firearms writers alike are the new family of Ruger Vaqueros, the 50th Anniversary Ruger Blackhawk, the new family of Ruger Ranch Rifles, the new family of Ruger Mark III pistols, the Ruger P345 centerfire pistols, and the new Ruger M77MKII Frontier rifles. In addition, we shipped 5,000 KP95D 9mm pistols to the U.S. Army Tank-automotive and Armaments Command in January 2005."

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Our Ruger Gold Label shotgun recently received the NRA's *American Rifleman* magazine "Golden Bullseye" award for "Shotgun of the Year for 2005" as a "new and innovative product honoring the timeless tradition and history of the shooting sports." We were further honored on April 16 to receive the Shooting Industry "Academy of Excellence" award for "Manufacturer of the Year for 2005" for "continued dedication to providing quality American-made products that meet varying needs of responsible gun owners, as reflected in the unprecedented introduction of over 40 new models and product variations in the last year."

Mr. Ruger elaborated on the castings results, "Our castings business continues to improve, as evidenced by our 26% increase in sales from 2004. Further sales growth which leads to the utilization of the relocated titanium foundry in New Hampshire is important to this segment's long-term success."

Mr. Ruger also commented on the Company's strong balance sheet, "At March 31, 2005, we remain debt free, with \$35 million of cash and short-term investments."

The Company continued to prevail in the courts during the first quarter. On February 10, 2005, the First Appellate District, Division One, in the Court of Appeals of the State of California, unanimously affirmed that the "unfair trade practice" and "public nuisance" lawsuits filed by San Francisco, Berkeley, Sacramento, Los Angeles, Compton, Inglewood, and West Hollywood, and the counties of San Mateo and Alameda, were properly dismissed by the trial court. This is the latest in a long string of cases at both the trial and appeals court levels holding that manufacturers of lawfully-sold, non-defective firearms are not legally at fault if these products are subsequently illegally acquired or misused by criminals.

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Stephen L. Sanetti, President and Chief Operating Officer, commented on the Company's continuing legal successes, "Court after court has found our responsible sales and marketing practices in this heavily-regulated industry to be appropriate and legally correct. Violent crime is at a twenty year low, and firearms accidents are at an all-time low, due at least in part to many voluntary efforts of Sturm, Ruger and the responsible firearms industry. We now have but two "conventional" product liability and four "municipal" lawsuits open, the lowest such figures in many years."

Sturm, Ruger was founded in 1949. Since 1950 it has never failed to show an annual profit and has never required financing from outside sources. The Company's business segments are engaged in the manufacture of the world famous **RUGER**[®] brand of sporting and law enforcement firearms and titanium and steel investment castings for a wide variety of customers and end uses. Plants are located in Newport, New Hampshire and Prescott, Arizona. Corporate headquarters is located in Southport, Connecticut.

The Company may, from time to time, make forward-looking statements and projections concerning future expectations. Such statements are based on current expectations and are subject to certain qualifying risks and uncertainties, such as market demand, sales levels of firearms, anticipated castings sales and earnings, the need for external financing for operations or capital expenditures, the results of pending litigation against the Company including lawsuits filed by mayors, attorneys general and other governmental entities and membership organizations, and the impact of future firearms control and environmental legislation, any one or more of which could cause actual results to differ materially

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from those projected. Readers are cautioned not to place undue reliance on these forward-looking statements, which speak only as of the date made. The Company undertakes no obligation to publish revised forward-looking statements to reflect events or circumstances after the date such forward-looking statements are made or to reflect the occurrence of subsequent unanticipated events.

STURM, RUGER & COMPANY, INC.
Condensed Consolidated Statements of Income (unaudited)
(in thousands, except per share amounts)

	Three Months Ended March 31,			
	2005	%	2004	%
Firearms sales	\$39,100	88.3	\$36,138	89.8
Castings sales	5,160	11.7	4,099	10.2
Net sales	44,260	100.0	40,237	100.0
Cost of products sold	32,412	73.2	28,026	69.7
Gross profit	11,848	26.8	12,211	30.3
Expenses:				
Selling	4,061	9.2	4,150	10.2
General and administrative	1,628	3.7	1,676	4.2
	5,689	12.9	5,826	14.4
Operating income	6,159	13.9	6,385	15.9
Other income (loss) - net	(14)	(0.0)	90	0.2
Income before income taxes	6,145	13.9	6,475	16.1
Income taxes	2,464	5.6	2,596	6.5
Net income	<u>\$3,681</u>	<u>8.3</u>	<u>\$3,879</u>	<u>9.6</u>
Earnings per share				
Basic	\$0.14		\$0.14	
Diluted	\$0.14		\$0.14	
Cash dividends per share	\$0.10		\$0.20	
Average shares outstanding				
Basic	26,911		26,911	
Diluted	26,911		27,008	

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STURM, RUGER & COMPANY, INC.
Condensed Consolidated Balance Sheet (unaudited)
(in thousands)

	March 31, 2005
<u>Assets</u>	
Cash and cash equivalents	\$3,841
Short-term investments	30,890
Trade receivables, net	18,988
Inventories	48,723
Deferred income taxes	6,813
Prepaid expenses and other assets	2,815
Total current assets	112,070
Property, plant and equipment	160,298
Less depreciation	(133,574)
	26,724
Deferred income taxes	1,165
Other assets	8,626
Total	\$148,585
<u>Liabilities and Stockholders' Equity</u>	
Trade accounts payable and accrued expenses	\$4,013
Product liability	1,902
Employee compensation	6,200
Workers' compensation	5,451
Income taxes	2,349
Total current liabilities	19,915
Accrued pension liability	6,379
Product liability accrual	1,133
Stockholders' equity	121,158
Total	\$148,585

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