

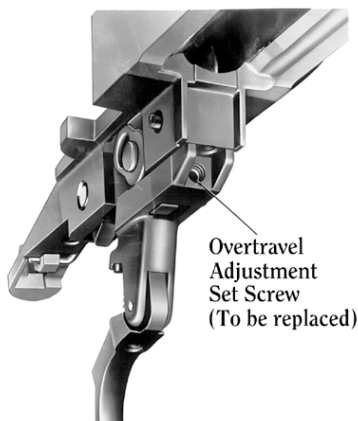


## Notice to Owners of Ruger M77 Bolt Action Rifles



Ruger M77 Rifle

Sturm, Ruger manufactured M77 bolt action rifles from 1968 to 1991. The trigger overtravel adjustment set screw (shown on right) in a few of these rifles may not be securely tightened and may move too readily. This change in original adjustment can, in extreme cases, either cause the rifle to fire unexpectedly (with the safety "off) or cause the rifle to not fire at all. This may occur suddenly and without warning.



Ruger M77 bolt action rifles produced in later years have this set screw permanently secured. These rifles have a "T" inscribed on the underside of the bolt handle. This condition cannot occur in any of our other firearms as their trigger mechanisms differ. Please note in particular that this condition cannot occur in Ruger M77 Mark II bolt action rifles, which are of an entirely different design.

For your safety, we ask that all owners of M77 rifles (except those with a "T" underneath the bolt handle) contact us, using the coupon below.

You will receive a new locking screw that will replace your present overtravel adjustment set screw and detailed instructions for quick, easy installation. *There is no charge for this service* and replacing the screw will have no adverse effect on trigger pull.

**Do not use your M77 rifle until you have received and installed the replacement screw.**

Please affix to a postcard and mail to:  
Sturm, Ruger & Company, Inc., Dept. M77  
1 Lacey Place, Southport, Connecticut 06490

NAME \_\_\_\_\_  
(Please Print)

STREET OR P.O. BOX \_\_\_\_\_

CITY \_\_\_\_\_ STATE \_\_\_\_\_ ZIP \_\_\_\_\_

Number of M77's owned: \_\_\_\_\_ List serial numbers here: \_\_\_\_\_



SINGLE COPIES OF INSTRUCTION MANUALS FOR ALL MODELS OF RUGER FIREARMS ARE AVAILABLE ON REQUEST - PLEASE SPECIFY MODEL FOR WHICH YOU REQUIRE A MANUAL.

**STURM, RUGER & Company, Inc.**  
**1 Lacey Place**  
**Southport, Connecticut 06390 U.S.A.**

ALL RUGER FIREARMS ARE DESIGNED AND MANUFACTURED IN RUGER FACTORIES IN THE UNITED STATES OF AMERICA